# SECTION 09840

**FLAT FACED METAL ACOUSTICAL WALL PANELS**

**PART 1 GENERAL**

* 1. SECTION INCLUDES
     1. Sound Absorptive Wall Panels
     2. Sound Absorptive Ceiling Panels [Clouds]
     3. Sound Absorptive Ceiling Tile
     4. Miscellaneous Accessories
  2. REFERENCES
     1. ASTM International:
        1. ASTM C423 Standard Test Method for Sound Absorption and Sound Absorption Coefficients by the Reverberation Room Method.
        2. ASTM E84 Standard Test Method for Surface Burning Characteristics of Building Materials.
        3. ASTM E795 Standard Practices for Mounting Test Specimens During Sound Absorption Tests.
  3. SYSTEM DESCRIPTION
     1. Performance Requirements:
        1. Surface Burning Characteristics ASTM E84 Class I
  4. SUBMITTALS
     1. General: Submit listed submittals in accordance with Conditions of the Contract and Division 1 Submittal Procedures Section.
     2. Product Data: Submit product data sheet, for specified products.
     3. Shop Drawings: Submit shop drawings showing layout, edge profiles and panel components, including anchorage, accessories, finish colors and textures.
     4. Samples: Submit selection and verification samples of finishes, colors and textures.
     5. Test Reports: Certified test reports showing compliance with specified performance requirements.
  5. DELIVERY, STORAGE & HANDLING
     1. General: Comply with Division 1 Product Requirements Section.
     2. Delivery: Deliver materials in manufacturer’s original, unopened, undamaged containers with identification labels intact.
     3. Storage and Protection: Store materials protected from exposure to harmful environmental conditions and at temperature and humidity conditions recommended by the manufacturer.
  6. PROJECT CONDITIONS
     1. Environmental Requirements: Do not install panels until building has been enclosed and environmental conditions approximate interior conditions that will exit during occupancy.

# PART 2 PRODUCTS

|  |  |  |  |
| --- | --- | --- | --- |
| 2.01 | A. | MANUFACTURERS  Acceptable Manufacturer: Sound Seal, Inc., located at 50 HP Almgren Drive, Agawam, MA 01001. Contact | |
|  |  | Sound Seal Architectural Division at 413-78-1770, Email: [soundquality@soundseal.com;](mailto:soundquality@soundseal.com) Web: [www.soundseal.com](http://www.soundseal.com/) | |
|  | B. | Substitutions: No substitutions permitted. | |
| 2.02 |  | FLAT FACED ACOUSTICAL WALL PANELS | |
|  | A. | Acoustic Panels: Sound Seal TRANQUILITY Metal Absorptive Wall Panels | |
|  |  | 1. Panel Thickness: 2 inches (50.8 mm) 2. Panel Width: 30 inches (762 mm) | |
|  | B. | Panel Performance: | |
|  |  | 1. Sound Absorption: Provide panels that are certified to meet the following minimum sound absorption coefficients when tested in accordance with ASTM C423 and E 795: | |
|  |  | Flush Mount: | |
| 125 Hz: | | | 0.22 |
| 250 Hz: | | | 0.59 |
| 500 Hz: | | | 1.19 |
| 1000 Hz: | | | 1.23 |
| 2000 Hz: | | | 1.16 |
| 4000 Hz: | | | 1.22 |
| NRC: | | | 1.05, minimum |
| Stand-Off Mount: | | |  |
| 125 Hz: | | | 0.41 |
| 250 Hz: | | | 0.92 |
| 500 Hz: | | | 1.31 |
| 1000 Hz: | | | 1.23 |
| 2000 Hz: | | | 1.25 |
| 4000 Hz: | | | 1.32 |
| NRC: | | | 1.16, minimum |

* + - 1. Fire: Provide panels when tested in accordance with ASTM E84 demonstrate: Flame Spread = 10, Smoke Developed=10.

1. Panel Construction:
   1. All materials to be electro galvanized / galvanealed steel.
   2. Panel body shall be fully formed one piece perforated metal shell. Material shall be minimum 22 gauge (.76 mm) steel sheet perforated with 3/32 inch (2 mm) diameter holes on 5/32 inch (4 mm) staggered centers for a 33% open area.
   3. Internal framing and reinforcement s when required shall be a minimum of 20 gauge (0.9mm) steel channels spotwelded and / or riveted to the panel body shell.
2. Acoustical Insulation: Fill shall be 2 inch (50 mm) thick fiberglass or mineral wool having a density of not less than 1.5 pounds per cubic foot (24 kg/cubic m). When required, panel fill shall be totally encased in a 2 mil thick heat sealed black poly wrap
3. Finish: Manufacturer’s standard acrylic enamel or baked polyester powder coat.
4. Panel Mounting: Manufacturer’s standard minimum 14 gauge (1.90 mm) [concealed z-clip flush or stand-off mounting brackets], [exposed edge mount brackets], [exposed top Z and bottom J mounting channels].

# PART 3 EXECUTION

* 1. EXAMINATION
     1. Examine surfaces to receive acoustical panels. Do not begin installation until any unsatisfactory conditions have been corrected.
  2. INSTALLATION
     1. Install panels on walls in locations and in patterns as indicated on the drawings.
     2. Install each panel in accordance with manufacturer’s instructions using approved anchors and fasteners.
  3. CLEANING
     1. Follow manufacturer’s instructions for cleaning panels soiled during installation. Replace panels that cannot be cleaned to as new condition.
     2. Keep site free from accumulation of waste and debris.

# END OF SECTION